



SO THAT YOUR NEXT PRODUCT STORY WILL BE A SUSTAINABLE SUCCESS:

CO₂-reduced bluemint® Steel.

Today's producers and customers are increasingly thinking about tomorrow. It is becoming more and more important to think and act sustainably in the value chain and when making purchasing decisions.

And rightly so. Because with bluemint® Steel as the basic material, we offer you CO₂-reduced steel in tune with your product story, your customers and your carbon footprint – right from the start.

And that's not for tomorrow or the day after tomorrow – it's right here, right now. Let's get to work together!



CO₂-REDUCED STEEL

at the cutting edge.

As Germany's largest producer of high-quality flat steel, we bear a great deal of responsibility. Consequently, we are resolutely pursuing our goal of producing our steel using a completely carbon-neutral pathway by 2045 at the latest.

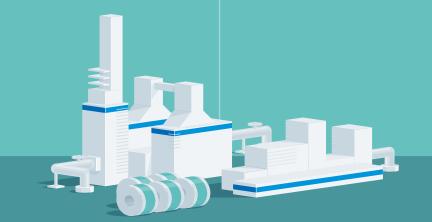
How we see the near future: Following the planned commissioning of our new going to increase the available supply of CO₂-reduced bluemint® steel to as much that point on, we intend to reduce our emissions by more than 30% by 2030, and produce around 5 million metric tons of bluemint® steel annually.

up to 2029 Hydrogen ramp-up of the first DR plant to 100% from 2027 First DR plant with melting units (SAF) and removal of the first coal-based blast furnace 2019 in the blast furnace since 2021

before 2045

Complete implementation of the transformation, carbon-neutral steel production without coal-based blast furnaces incl. decarbonization of the downstream systems

up to 2030
Removal of the second coal-based blast furnace and replacement by



2045

-20 mt CO₂

Avoidance of residual CO₂ emissions, e.g. through Carbon2Chem® (CCU)

____ 2045 onward ~ 11 mt/a

from 2030 ~ 5 mt/a

2030

-30% CO₂

REDUCING CO₂ TODAY

with bluemint® recycled.

The concept of steels manufactured with reduced CO₂ is of significant interest to many processing and end-use industries. With bluemint[®] recycled, we are already offering precisely the right product.



2.1 t CO₂/t

Conventional hot strip



 $0.75 t CO_2/t$

bluemint® recycled

The features and benefits for our customers in detail:

- O₂ emissions reduced by as much as 64%
- Primary steel, all qualities can be produced
- Can be directly credited toward your Scope 3 emissions
- \bigcirc CO₂ is reduced directly at the Duisburg site
- Balance-sheet recycling product
- O₂ reduction by 1.35 tons of CO₂ eq
- Specific CO₂ emissions of 0.75 tons of CO₂ per ton of hot strip
- Standard: DIN EN ISO/IEC 17029 and TÜV SÜD VERIsteel Standard
- Certified by TÜV SÜD



bluemint® recycled is certified by TÜV SÜD for the use of our material in your products.

> Increasing the scrap input to the converter and new, innovative process variants also with scrap input to the blast furnace reduce both CO₂ emissions and the burden on the environment, at the same time as contributing to recycling management.

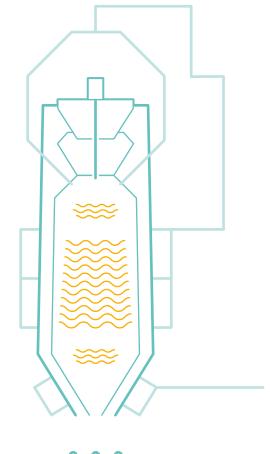
The properties and processing of the CO₂-reduced steel products remain unchanged.







- Complete steel portfolio all grades, all surfaces available
- No adaptations needed to your production or manufacturing processes
- High-volume production quantities will available after ramp-up of the direct reduction plant in 2027



With the construction of our new direct reduction plant, one of the biggest industrial decarbonization projects worldwide, we will significantly expand the role of bluemint® Steel as a series product to an annual volume of approx. 3 million metric tons. In the long term, and by 2045 at the latest, we will then produce exclusively carbon-neutral steel by using hydrogen.

We have already been able to sell around 50% of the bluemint® Steel volumes from the first DR plant through preliminary contracts and MOUs.

Direct reduction (DR) plant

Iron ore in the form of pellets is reduced to sponge iron in the DR plant, using hydrogen (natural gas during the transition).

Melting unit (SAF)

In the melting unit, sponge iron is processed into molten hot metal and then transferred to the established converter process in the steel mill.



RIGHT HERE. RIGHT NOW.

Where bluemint® Steel is already making its mark – selected examples from practice.



Low-CO₂ steel picks up speed

As one of the pioneers, **Accuride** is launching truck wheels with their input stock entirely consisting of CO₂-reduced bluemint® steel. As a result, the manufacturer from Solingen is cutting its greenhouse gas emissions by around two thirds compared to conventional steel.



Building sustainably and tastefully

The facade material of the warehouse refurbished by **Heinrich Schütt** in Hamburg needed to offer high performance and sustainability. **Wurzer Profiliertechnik GmbH** supplied the trapezoidal profiles made of bluemint® pladur®.

Optimum for the facade – and the customer: Corrosion protection and significant CO₂ savings.



Cleaner with CO₂ savings too

Franz Kaldewei GmbH and Co KG intends for all of its products to be recyclable. With bluemint® Steel, the company is improving its environmental footprint and is also presenting discerning buyers of the "Kaldewei nature protect" product series with a certificate for the CO₂ emissions saved. More well-being is impossible.



On the tip of everyone's tongue

Ricola is launching its first food can made from CO2-reduced bluemint® Steel on the shelves thanks to the manufacturer

Hoffmann Neopac AG. After all, the brand's focus on nature does not stop with herbal sweets. It is also only natural for the Swiss company to generate 100% of its electricity from renewable sources.



Find out more about our cases online

hluemint-steel com



Electrical steel as a driver of the energy turnaround

The Regensburg-based company **SGB-SMIT GmbH** was one of the first partners to place its trust in bluemint[®] Steel. And with its CO₂-reduced transformers, it is already delivering sustainable efficiency to its key account **E.ON**.



A guiding star for climate protection

We are supporting **Mercedes-Benz's** goal of "carbon-neutral production" with bluemint® Steel. The parties have agreed to expand their cooperation. It is planned for CO₂-reduced steels to be integrated into the new car fleet – steels produced in and supplied from our direct reduction plant. This is how decarbonization gets up to speed.



Find out more about bluemint® Steel at bluemint-steel.com

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